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# Introduction

EC\_board has two functions:

- Converts digital inputs to analog input 0-10V it is used to control EC motor by analog signal or modbus signal. In this configuration Modbus communication is in Master function. EC\_board can send command by bus to control speed motor drive. One EC\_board is sending commands for 10 motors on address 1-10, every motors have the same speed.
- 2) Expansion I/O board for PLC controller. In this configuration EC\_board is in Slave function. External PLC controller send to EC\_board commands to control I/O.

### **Operation parameters**

٠	Power Supply	+24VDC or 24AC - only config. I		
•	Digital Input 24VDC or 10-30V AC (optoisolation)	2 input		
•	Analog Input 0-10V DC	1		
•	For configuration I (EC_Board = Modbus Master DIP 8 = OFF)			
	Reference 10V DC	1		
	Analog Output 0-10V DC	1		
•	For configuration II (EC_Board = Modbus Slave DIP 8 = ON)			
	Analog Output	2		
•	Modbus communication RS-485	1		



## **Change configuration**

To change configuration you must set DIP switch to:

1) DIP 1-8=OFF



Configuration I - EC\_board is Modbus Master, can without outside plc help control EC motor speed. Change speed by change digital output. Set speed by 0-10V analog output or modbus communication.

2) DIP 1-7=OFF, DIP8=ON



Configuration II - EC\_board is Modbus Slave, can not work without outside plc. Change outputs and read inputs by commands from external PLC controller <u>Warning! Applies to PCB-EC boards, which after</u> switching the position 8 switch do not change the logic of the program for cooperation with switchboards – switch 7 to "On" position. Dip-switch 7 is redundant in this case its switching increases the accuracy of

please switch the DIP switch 7 to "On" position. Dip-switch 7 is redundant, in this case its switching increases the accuracy of microcontroller reading.

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# **Functions in configurations**

#### **Configuration I DIP8=OFF**

The potentiometers set the voltage value for speed 1 and 2. Activation of IN1 and IN2 inputs - the green LEDs 1 and 2 for speed 1 and 2 will light up respectively. The value on the output matches the set ranges on the potentiometers.

It is possibly to work with 3 speeds. Speed 3 through the 0-10V input. Signal above 5V = speed 3 activation. Speed 3 gives a maximum signal 10V - no adjustment possible. After activating gear 3, the green LED3 blinks.

The signal for run speed 1 is also a work permit. No signal - there is no voltage on the 0-10V output = 0V, despite activating gears 2 and 3.

Setting the value with a smaller potentiometer for speed 2 than for speed 1 causes an alarm (the red LED 4 blinks) and the 0-10V output is set to 0V.

The 0-10V output1 is permanently set to 10V DC and marked as 10V on pcb.

The modbus communication connector - used to control the speed of EC VTS engines, can be used instead of a 0-10V signal. He is the Modbus Master on the RS-485 line. It should not be connected to another RS-485 bus. The system simultaneously issues a 0-10V signal and a value after modbus. The motor must be activated by modbus (instead of 0-10V) - standard for VSS005s engines. Controls motors with addresses from 1-10.

#### **Configuration II DIP8=ON**

The system is used to extend the I / O of the connected PLC. Orders and data are sent on the modbus bus.

Potentiometers can be used to set analog outputs in a specific state in the event of communication loss between PLC and Ec\_board. The settings are controlled by the DIP switch 7, according to the values shown in the diagram.

#### Configuration I and II (both)

Turning on the power - the green LED3 is on.

Parameters of communication DIP 1 = OFF speed 9600 8/N/1. DIP1 = ON speed 19200 8/N/1. The speed can be switched during the module operation.



## Diagrams

Configuration I - Converts digital inputs to analog input - 2 speed



Connection to motor with MODBUS control signal for VVS005s EC072/25E3G01-B190

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For MOTOR EC072/25E3G01-B190 Cable1 (power): Brown - L, Blue - N, Green/Yellow - PE Cable2 (communication): Yellow- A+, White- B+, Blue - GND





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Connection to motor with MODBUS control signal for VVS005s EC072/25E3G01-B190

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FOR DIP SWITCH 7 = ON after 60s lost communication AOUT1=X%, AOUT2=Y% FOR DIP SWITCH 7 = OFF after 60s lost communication AOUT1=0%, AOUT2=0%

### Connection to PLC Modbus Master to controls boards I/O

2 analog outputs 1 analog input 2 digital input

### Table I/O

EC_board / with PLC *			EC_board / with PLC *	
Supply – AOUT			Analog IN/OUT – AIN	
G	+24V DC	GND Reference Ground (0V)		
G0 -24V DC		0-10V	Input 0-10V	
	Digital Inputs	10V	Reference 10V / Output1 0-10V (Recovery*)	
IN1	Digital Input 1 - (Speed 1) / (Supply Filer*)		Analog Output - AOUT	
IN2	Digital Input 2 - (Speed 2) / (Return Filer*)	GND	Reference Ground (0V)	
DI3 Common (Reference Ground)			Output2 0-10V (Mixing*)	
	Modbus communication			
A+	Txd/Rxd (positive)			
В-	Txd/Rxd (negative)			
GND	Common (Reference Ground)	1		

\*Symbol for function input/output EC\_board when is used with PLC

## **Table LEDs**

Modbus communication				
LED3 (green)	ON	Power is on, system is working		
LED1 (green)	ON	IN1 Speed1 active signal		
LED2 (green)	ON	IN2 Speed2 active signal		
LED3 (green)	Blink	AIN 0-10V Speed3 active signal		
LED4 (red)	Blink	Error set for speed 2 is smaller then for speed 1 (config. I)		
LED4 (red)	ON	Communication timeout (60sec.) (config. II)		