



Compact controlling units of supply as well as supply and exhaust air-handling units VS 10–75 CG OPTIMA VS 40–150 CG OPTIMA SUP VS 40–150 CG OPTIMA SUP–EXH Operating and maintenance manual





Controlling units VS 10–75 CG OPTIMA; VS 40–150 CG OPTIMA SUP; VS 40–150 CG OPTIMA SUP–EXH were executed in compliance with the European Standards: EN 60335–1; EN 60439–1; EN 60439–3; EN 50082–1; EN 50081–1

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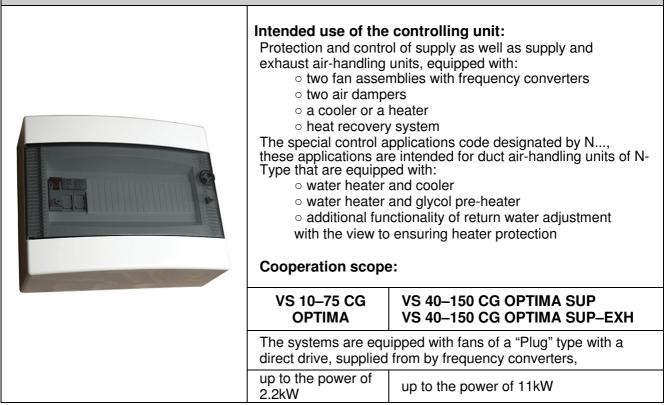
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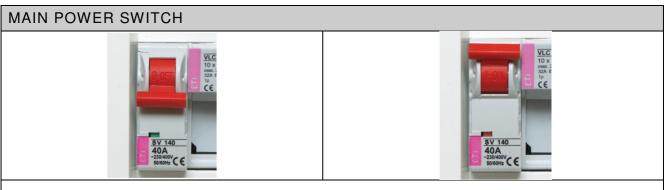
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USER INSTRUCTIONS

1. DESCRIPTION OF CONTROL ELEMENTS

INTRODUCTION





Function

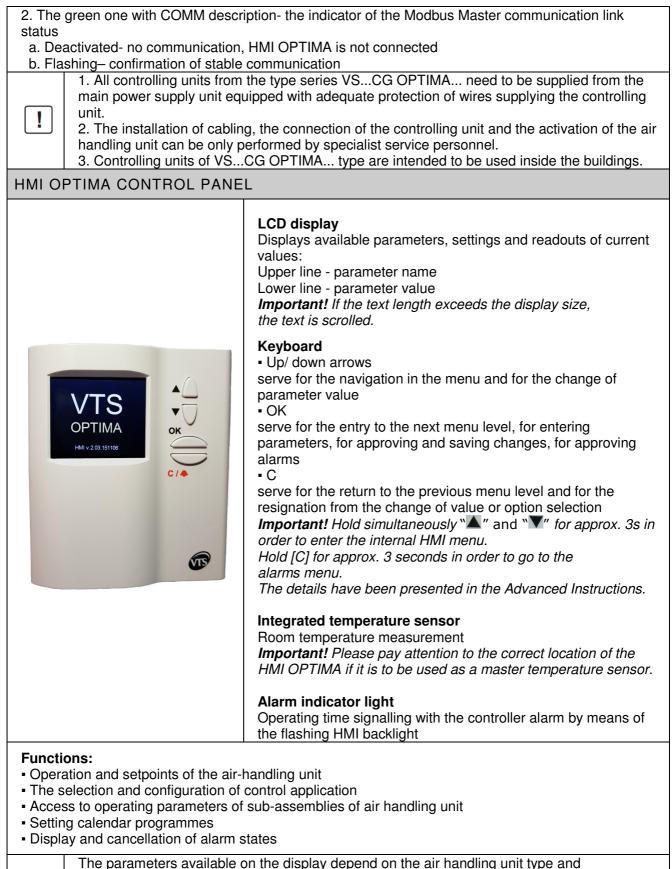
Activation power supply of the control box

SIGNALLING CONTROLLER OPERATING MODE

There are two LED diodes in the upper right-hand corner of the printed board: 1. The red one with ALR description- the indicator of the alarm status of the controller or of the ventilation system:

a. Deactivated – no alarms

b. Flashing- alarm status detected



I automation application. For example, in air handling units without the heater, the options related to the heating section will not be visible.

SYSTEM START-UP		
Air handling unit start-up is obligatorily locked by the fire alarm, the activation of the thermal protection of motor fans, triple activation of the electric heater protection and triple activation of the anti-freeze thermostat. Each of these occurrences requires the elimination of alarm cause and later alarm cancellation (the details have been presented in the "Advanced Instructions" part)		
TURNING ON THE MAIN POWER SUPPLY		
The power supply of the controlling unit is turning on by means of the main switch (Q1M). The correct controller operation is signalled by the flashing of the green "COMM" diode on the printed board inside the controlling unit and on HMI OPTIMA control panel. The system is ready for operation directly after switching on the power supply.		
FAST START-UP		
Fast access to the most important parameters is possible via four first screens of HMI interface. They are intended for the basic, everyday operation of the system. In order to activate the device in a fast stat-up, it is necessary to:		
 Check the Air handling unit status screen Stop means that the system is not in a configuration mode, there are no alarms or other irregularities and it is ready for operation 	Air handling unit status	
The Temp. setpoint screen should be checked, after which the required value should be set, if necessary	Operating mode Deactivated	
Check the Temperature readout screen		
 Select Operating mode in compliance with the requirement 1. Stop – the system remains deactivated 2. I gear- the system operates, the fans set for the I gear (low efficiency) 3. II gear- the system operates, the fans set for the II gear (intermediate efficiency) 	Temp. setpoint 22.0°C	
 4. III gear- the system operates, the fans set for the III gear (high efficiency) 5. Standby - the system has been stopped with the view to energy saving, however it is ready for automatic start-up with the view to maintaining the temperature of the rooms in the preset 	Temperature readout 22.3°C	
scope 6. Calendar - the system works automatically, in compliance with the real time clock programme		

2. BASIC PRINCIPLES OF THE CONTROL PROGRAMME

MAIN MENU STRUCTURE

Air handling unit status - indicates the current status of the ventilation system and the control system

• Deactivated – normal air handling unit stopping other than caused by failure

 Activated – system is running, fans activated and activated functions of heating / cooling / heat recovery, in compliance with the current system status and the requirement

- Alarm condition - the system in the alarm condition

• Stop failure – the system has been stopped by the alarm

• Pre-heating - pre-heating of the water heater with the view to

avoiding the activation of anti-freeze alarm during start-up
Service mode - the system stopped and ready for setting

basic parameters, such as automation application code

Important! The service mode is the default status for the new controller. The details have been provided in the Advanced Instructions.

• Fast heating – a special recirculation mode, enabling fast heating of the rooms with the maximum possible recirculation

• Run down – a special mode of stopping the system equipped with the electric heater or a cooler with a direct evaporation; it delays the stopping of fans in order to ensure safe conditions for heat exchangers.

Operating mode – the main setpoint of operating mode with HMI OPTIMA

Stop - the system is deactivated

• I gear- the system operates, the fans set for the I gear (low efficiency)

• Il gear- the system operates, the fans set for the Il gear (intermediate efficiency)

• III gear- the system operates, the fans set for the III gear (high efficiency)

• Standby- the system has been stopped with the view to energy saving, however it is ready for automatic start-up with the view to maintaining the temperature of the rooms in the preset scope

• Calendar - the system works automatically, in compliance with the real time clock programme

Temp. setting. - temperature setpoint of the adjuster

- Lower limit: +5°C
- Upper limit: +35°C
- Default: +22°C

Temperature readout- the current value measured by the main sensor temperature

PARAMETERS – the link for the readouts of main operating parameters

)	
	Air handling unit status
with	Operating mode Deactivated
to	Temp. setpoint 22.0°C
W	Temperature readout 22.3°C
ed it s for	PARAMETERS
n HMI	CALENDAR
	SETTINGS
nigh ergy ew to	SERVICE MENU
e with	EN/PL/RU
nain	Change password
Ialli	v1.8 28-08-17 VS-OPTIMA 2

CALENDAR - the I	ink for setpoints of automatic mode	
SETTINGS - the lir	k for detailed controller setpoints	
	the link for basic controller setpoints, ation code used in the Service Mode	
EN / PL / RU – the on HMI OPTIMA	location of language selection to be displayed	
	 enables the change of the standard her one with the view to protecting the controller ed access 	
v.1.8 28-08-17 – a	oplication identifier	
VS - OPTIMA 2 – 0	controller type identifier	
-	screens are dynamically adapted to the attion, selected application and access level.	
and	If the system has not been started, please cheory The correct operation of the device depends or selection and the settings of operating parameter performed by the qualified service, in complian the Advanced Instructions	n the preset application. Application ters of the device should be
HMI OPTIMA SE	TTINGS AND CONTROLLER CONNECTI	ON
Holding OK button	- entering internal HMI OPTIMA menu	
Choose device – t group of controllers	he setting of work with a single controller or a S.	Air handling unit status
Choose device – to group of controllers • Only one device – controller, the stand (recommended)	the setting of work with a single controller or a s. - used for 1:1 connection with a single dard operating mode in OPTIMA automation earching for communication bus with the view to	· · · · · · · · · · · · · · · · · · ·
Choose device – t group of controllers • Only one device – controller, the stand (recommended) • Scan devices – so finding many control	the setting of work with a single controller or a - used for 1:1 connection with a single dard operating mode in OPTIMA automation earching for communication bus with the view to ollers eriod – the interruption of data update with	status Operating mode
Choose device – f group of controllers • Only one device – controller, the stand (recommended) • Scan devices – so finding many contro Communication p the controller. • Lower limit: 0.0s • Upper limit: 10.0s • Default: 0.5s (rec Communication ti controller.	the setting of work with a single controller or a - used for 1:1 connection with a single dard operating mode in OPTIMA automation earching for communication bus with the view to ollers heriod – the interruption of data update with - the interruption of data update with - the limit of response time for the heck converters or repeaters are used on the	status Operating mode Deactivated Temp. setpoint
Choose device – f group of controllers • Only one device – controller, the stand (recommended) • Scan devices – so finding many contro Communication p the controller. • Lower limit: 0.0s • Upper limit: 10.0s • Default: 0.5s (rec Communication ti controller. It is necessary to c line. • Lower limit: 0.0s • Upper limit: 5.0s • Upper limit: 5.0s • Default: 0.5s (rec	the setting of work with a single controller or a - used for 1:1 connection with a single dard operating mode in OPTIMA automation earching for communication bus with the view to ollers heriod – the interruption of data update with - the interruption of data update with - the limit of response time for the heck converters or repeaters are used on the	status Operating mode Deactivated Temp. setpoint

 After activity time – determines HMI behaviour upon entering to the sleep mode Nothing – HMI remains on the current screen Alarms menu – HMI displays an alarm screen if an alarm occurs Alarms/1st page – HMI returns to the main menu or displays an alarm screen if an alarm occurs 	
HMI com speed / RS485M com speed – communication speed settings. The first parameter refers to the HMI and the second one to the controller.	
<i>Important!</i> Communication speed settings have to be equal. Otherwise the connection between the HMI and the controller shall be lost.	
In case of connection problems verify the settings of communication speed.	
The details of the connection have been presented on automation connection diagrams.	
LANGUAGE SELECTION English / Polski / Русский	

HMI OPTIMA presents the data in three languages: EN English, PL Polish, RU Russian

The factory settings include the English language.

Important! Alarm signalling is always presented in the English language.

PASSWORD INTRODUCTION

Certain menu areas are protected by password with the view to protection against unauthorised or accidental parameter change.

Enter password 0 _ _ _

Factory password: 1111

The password is entered by changing the field value by means of arrow keys and by confirming with the [OK] button after each digit.

3. CALENDAR

The calendar enables automatic operation of the air handling unit in compliance with the programmed time scheme, controlled by means of the Real Time Clock (RTC).	Air handling unit status
Set date - shows the current system date and enables the change of this value Set time - shows the current system time and enables the change of this value	Set date Fri 13-10-17
Important! Upon the first feeding of supply to the controller, the RTC can be locked. It is easy to determine on the basis of the stopped seconds indicator. After clock setting, the RTC system resumes stable operation and maintains it regardless whether the controlling unit has been supplied or not.	Set time 10:05.42

 Operating mode - the time scheme of system operation in the selected mode, covering specific days of the week and exceptions for defining special dates, e.g. weekends Temperature setpoint - the time scheme of operation at the selected master sensor temperature, covering specific days of the week and exceptions for defining special dates, e.g. weekends 	Operating mode Temperature setpoint
CALENDAR / OPERATING MODE	
	Monday
Operating mode- the time scheme of system operation in the selected mode, covering specific days of the week and exceptions for defining special dates, e.g. weekends	Tuesday
	Wednesday
Monday Sunday - there is a possibility of entering programmes for each day of the week; the following can be set: Programme initiation time	Thursday
Time from 08:00.00	Friday
Programme occurrence definition Operating mode Stop	Saturday
Recording the programme in the time scheme Save	Sunday
	Exceptions
	Delete all

Exceptions – enable to enter master programmes to the programmes of specific days of the week. There is a possibility of	Date from Fri 13:10:17 Time from 08:00.00
	Date to Sun 15:10:17
entering 16 exceptions in the time scheme, each of which defined by a priority (the lower priority value, the more important the exception)	Time to 19:00.00
	Operating mode Stop
	Priority 16
	Save
Delete all - cancellation of all settings of the Operating mode calen	dar
CALENDAR / TEMPERATURE SETPOINT	
	Monday
Temperature setpoint- the time scheme of operation at the selected master sensor temperature, covering specific days of the week and exceptions for defining special dates, e.g. weekends	Tuesday
	Wednesday
	Thursday

Monday Sunday - there is a possibility of entering programmes for each day of the week; the following can be set:	Friday
Programme initiation time	
Time from 08:00.00	Saturday
Programme occurrence definition Temperature setpoint	Sunday
22°C	
Recording the programme in the time scheme Save	Exceptions
	Delete all
	Date from
	Fri 13:10:17
	Time from 08:00.00
Exceptions – enable to enter master programmes to the programmes of specific days of the week. There is a possibility of	Date to Sun 15:10:17
entering 16 exceptions in the time scheme, each of which defined by a priority (the lower priority value, the more important the exception)	Time to 19:00.00
	Temperature setpoint 22°C
	Priority 16
	Save

Delete all - cancellation of all settings of the Temperature setpoint calendar		
AN EXAMPLE OF THE CALENDAR PROGRAMME		
The assumed operating principle for the office: 1. Working days: Monday – Friday: a. Typical office hours: 7-15 - working conditions: +23°C, 3rd gear b. extra hours: 15-17 - working conditions: +22°C, 1st gear c No workers at night - working conditions: +20°C, Standby 2. Weekend: the maintenance of safe conditions in the rooms, energy saving: +20°C, Standby 3. Exceptions: a. Christmas: 24th-26th of December – the maintenance of safe conditions in the rooms, energy saving: +18°C, Standby		
OPERATING MODE calendar programming – the setting of initiation of operation in the comfort mode CALENDAR → OPERATING MODE → MONDAY → NEW PROGRAMME Time from: 07:00.00 Operating mode: the 3rd gear IMPORTANT! Remember to save the programme!	A new programme Time from 07:00.00 Operating mode 3rd gear Save	
OPERATING MODE calendar programming – the setting of initiation of extra hours in the comfort mode, but with energy saving CALENDAR → OPERATING MODE → MONDAY → NEW PROGRAMME Time from: 17:00.00 Operating mode: the 1st gear IMPORTANT! Remember to save the programme!	A new programme Time from 17:00.00 Operating mode 1st gear	
	Save	

 OPERATING MODE calendar programming – the setting of initiation of energy saving mode for the situation "no employees at work" CALENDAR → OPERATING MODE → MONDAY → NEW PROGRAMME Time from: 22:00.00 Operating mode: standby <i>IMPORTANT!</i> Remember to save the programme! 	A new programme Time from 22:00.00 Operating mode Standby Save
The above steps shall be performed for any working week from Mon	day to Friday.
IMPORTANT! The last time programme of a given week is FRIDAY last during the whole WEEKEND until the programme MONDAY- the	
	A new programme
OPERATING MODE calendar programming sotting the break in	Date from Sun 24:12:17
OPERATING MODE calendar programming- setting the break in the operation at Christmas time: 24–26 of December	Time from
CALENDAR \rightarrow OPERATING MODE \rightarrow EXCEPTIONS \rightarrow NEW PROGRAMME	06:00.00
Date from: 24-12-2017	Date to
Time from: 06:00.00	Tue 26:12:17
Date to: 26-12-2017	Time to
Time to: 22:00.00	22:00.00
Operating mode: standby	Operating mode
IMPORTANT! Remember to save the programme!	Standby
	Priority 16
	Save

	A new programme
TEMPERATURE SETPOINT calendar programming – the setting of initiation of operation in the comfort mode	
CALENDAR \rightarrow OPERATING MODE \rightarrow MONDAY \rightarrow NEW PROGRAMME	Time from 07:00.00
Time from: 07:00.00	Temperature setpoint
Temperature setpoint: +23°C	23°C
IMPORTANT! Remember to save the programme!	Save
	A new programme
TEMPERATURE SETPOINT calendar programming – the setting of initiation of operation in the comfort mode	
CALENDAR \rightarrow OPERATING MODE \rightarrow MONDAY \rightarrow NEW PROGRAMME	Time from 17:00.00
Time from: 17:00.00	Temperature setpoint
Temperature setpoint: +22°C	22°C
IMPORTANT! Remember to save the programme!	Save
TEMPERATURE SETPOINT calendar programming – the setting of initiation of energy saving mode for the situation "no employees at work"	A new programme
at work" CALENDAR \rightarrow OPERATING MODE \rightarrow MONDAY \rightarrow NEW PROGRAMME	Time from 22:00.00
Time from: 22:00.00	Temperature setpoint 20°C
Temperature setpoint: +20°C	20°C
IMPORTANT! Remember to save the programme!	Save

The above steps shall be performed for any working week from Monday to Friday.	
IMPORTANT! The last time programme of a given week is FRIDAY "20°C" from 22:00 and it shall last during the whole WEEKEND until the programme MONDAY "22°C" at 7:00.	
	A new programme
	Date from Sun 24:12:17
TEMPERATURE SETPOINT calendar programming – setting the break in the operation at Christmas time: 24-26 of December	Time from
CALENDAR \rightarrow OPERATING MODE \rightarrow EXCEPTIONS \rightarrow NEW PROGRAMME	06:00.00
Date from: 24-12-2017	Date to Tue 26:12:17
Time from: 06:00.00	102 20.12.17
Date to: 26-12-2017	Time to
Time to: 22:00.00 Temperature setpoint: +18°C <i>IMPORTANT!</i> Remember to save the programme!	22:00.00
	Temperature setpoint
	18°C
	Priority 16
	Save
4. PARAMETERS	
The screens of the "Parameters" menu display information on the current system status.	PARAMETERS
Important! The "Parameters" menu displays read only data. The access to setpoints, limitations, and the tuning of PI adjusters takes place via the "Settings" menu.	

PARAMETERS / TEMPERATURES	
 Temperatures readout Master sensor- the temperature in the supply sensor or the room sensor, the main value for the temperature adjustment loop Room sensor - the temperature in the room, measured by the sensor integrated with HMI OPTIMA Supply sensor - the temperature of supply air External sensor - outside air temperature Sensor behind the recovery - exhaust air temperature downwards the heat recovery system; it serves for the protection of the 	Temperatures Master sensor 22.6°C
recuperator against frost. Important! All values are listed in degrees Celsius.	
PARAMETERS / DAMPERS	
The status of air supply/ exhaust dampers • Closed • Open	Dampers Closed
PARAMETERS / FANS	
 Fan status Fan status - defines which fans are currently operating Stop - no fans are operating Supply - only the supply fan is operating Exhaust - only the exhaust fan is operating Supply/exhaust - both fans are operating Supply setpoint - the readout of supply fan controlling signal, scope 0100% Exhaust setpoint - the readout of exhaust fan controlling signal, scope 0100% Important! The fans control signal is sent by the Modbus 	Fan status Deactivated Supply setpoint 0% Exhaust setpoint 0%
communication line to frequency converters.	
PARAMETERS/ WATER HEATER	Water heater
 Pump status – circulator pump status Deactivated Activated Activated - the control signal for the 3-way valve, scope 0100% (appropriately 010V on analogue output) 	Pump status Deactivated Valve opening
	0%

PARAMETERS / ELECTRIC HEATER		
The readout of the electric heater controlling signal, scope 0100% (appropriately 010V on analogue output)	Elect. heater 0%	
PARAMETERS / WATER COOLER		
Water cooler status	Water cooler	
 Pump status – circulator pump status Deactivated Activated 	Pump status Deactivated	
Valve opening - the control signal for the 3-way valve, scope 0100% (appropriately 010V on analogue output)	Valve opening 0%	
PARAMETERS / DX COOLER		
The status of the cooler with direct evaporation of the medium Deactivated Activated 	DX cooler	
Important! The condition of the cooler does not solely depend on the operating mode of the air handling unit. Safe operation of the DX cooler requires the inclusion of defined minimum operating and downtime times in the control strategy.	Deactivated	
PARAMETERS / COOLER		
Cooler status - the cooling devices status • Off • On	Cooler	
Cooling degree – percentage signal of cooling control, scope 0100% (corresponds to the 010V signal).	Cooler status Deactivated	
Important! This presentation of the cooler status refers is valid for air handing units of N-Type and N type applications which do not distinguish between a freon cooler and a water cooler.	Cooling degree 0%	
PARAMETERS / PRE-HEATER		
	Pre-heater	
The glycol pre-heater status		
 Pump status – circulation pump status Off On 	Pump status Deactivated	
Valve opening - the control signal for the 3-way valve, scope 0100% scope (corresponds to the 010V signal).	Valve opening 0%	

PARAMETERS / H/C EXCHANGER	
The status of the universal exchanger operating as a cooler or a heater. Pump status – circulator pump status • Deactivated	H/C exchanger
 Activated Valve opening- the control signal for the 3-way valve, scope 0100% (appropriately 010V on analogue output) 	Pump status Deactivated
 Mode- current operation type Winter (heating) – the exchanger operates as a heater, the control signal increases if the temperature is below the setpoint Summer (cooling) – the exchanger operates as a cooler, the control signal decreases if the temperature is above the setpoint 	Valve opening 0%
Important! Exchanger supply switching between the chiller and the boiler must be handled manually. The mode selection must comply with the current setting of the exchanger supply.	Mode Winter (heating)
PARAMETERS / RECOVERY DEGREE	
The readout of the signal controlling the rotating exchanger or the cross-flow heat exchanger, scope 0100%	Degree of recovery 0%
PARAMETERS / ROTARY EXCHANGER	
	Rotating exchanger
The rotating exchanger status Degree of recovery - the readout of the signal controlling the recovery, scope 0100%	Degree of recovery 0%
Frequency – the readout of current output frequency of the exchanger	Frequency 0.0Hz
Error code – the readout of status record from the frequency exchanger Important! Detailed information on error codes has been included	Motor revolutions 0 rpm
in the documentation of frequency exchanger.	Error code 0x00
PARAMETERS / MIXING DEGREE	
The readout of the controlling signal of mixing dampers, scope 0100% (appropriately 010V on analogue output)	Mixing degree 0%

5. SETTINGS	
The settings is a part of menu in which the setpoints, limitations, PI parameters and other configuration data can be edited.	
SETTINGS / DEFAULT MODE	
The determination of the default manner of system operation in the calendar mode, if the current time and date is not contained in any programme defined by the calendar. Such a situation can take place, if the calendar mode is activated without its prior programming. Stop (factory setpoint) I gear II gear III gear Standby Important! In the listed case the temperature setpoint is downloaded from "Temp. setpoint" from the main menu.	Default mode Stop
SETTINGS / STANDBY MODE	
The determination of activation conditions in the standby mode. Active for - allows for the activation of the standby function for different types of heat exchangers installed in the air handing unit • Inactive– the standby function has been locked • Heating– active standby only for the heating (the system is started if the room becomes too cold) • Cooling– active standby only for the cooling (the system is started if the room becomes too hot) • Heating/ cooling – active standby for both situations Important! The setting of standby mode function must comply with the heat exchangers actually installed in the system. Standby hysteresis - the determination of how much the current temperature must differ from the setpoint so that the air handling unit could be started. Important! The accepted room temperature range in the standby mode is equal to the temperature setpoint ± hysteresis.	Standby mode Active for Heating/cooling Standby hysteresis 4°C
SETTINGS / SEASON	
 The setpoint which is typical for the systems with a universal H/C exchanger. It determines the manner of system and temperature adjusters operation. Winter – the exchanger operates as a heater (factory setting) Summer – the exchanger operates as a cooler 	Season Winter

SETTINGS / EFFICIENCY	
The setpoints that refer to fans and heat exchangers efficiency.	Efficiency
 I gear HE limit- the determination of the maximum control signal for the heater during fan operation at the I gear Lower limit: 10% Upper limit: 100% Default: 100% The same setpoint is possible for the II gear 	I gear HE Limit 100%
 I gear Cooler limit - the determination of the maximum control signal for the cooler during fan operation at the I gear Lower limit: 10% Upper limit: 100% Default: 100% 	I gear Cooler Limit 100% Supply fan I gear
The same setpoint is possible for the II gear Supply fan I gear/ Exhaust Fan I gear - the setpoint of fan efficiency when set at the I gear • Lower limit: 20% • Upper limit: 100%	50% Supply fan II gear 100%
Default: 50% The same setpoint is possible for the II gear and the III gear	Supply fan III gear 100%
SETTINGS / TEMP. ADJUSTER.	
	Temp. adjuster
T _{max} of supply – the setpoint of the upper temperature limit in supply duct • Lower limit: +20 °C • Loper limit: +50°C	Temp. adjuster Tmax of supply 30°C
supply duct • Lower limit: +20 °C • Upper limit: +50°C • Default: +40°C T _{min} of exhaust – the setpoint of the lower temperature limit in	Tmax of supply
supply duct • Lower limit: +20 °C • Upper limit: +50°C • Default: +40°C	Tmax of supply 30°C Tmin of supply
 supply duct Lower limit: +20 °C Upper limit: +50°C Default: +40°C T_{min} of exhaust – the setpoint of the lower temperature limit in supply duct Lower limit: +0 °C Upper limit: +30°C Default: +15°C Min. cooling temp the setpoint of the limit for cooling activation. If the outside temperature falls below the limit, the cooling functions shall be locked and the system will only be able to ventilate with the 	Tmax of supply 30°C Tmin of supply 15°C Min. cooling temp.
 supply duct Lower limit: +20 °C Upper limit: +50°C Default: +40°C T_{min} of exhaust – the setpoint of the lower temperature limit in supply duct Lower limit: +0 °C Upper limit: +30°C Default: +15°C Min. cooling temp the setpoint of the limit for cooling activation. If the outside temperature falls below the limit, the cooling functions 	Tmax of supply 30°C Tmin of supply 15°C Min. cooling temp. 15°C

 Heating PI / cooling PI / supply PI – the setpoints for PI adjusters in the temperature adjustment loop K_p – adjuster enhancement T_i – adjuster integral gain Default setpoints for heating and cooling: K_p = 1; T_i = 60s Default setpoints for supply limitations: K_p = 2; T_i = 10s 		
Important! Heating and cooling adjusters refer both to heating and to cooling, and also to heat recovery devices. The PI supply adjuster is responsible for the maintenance of temperature of the supply air in the scope designated by T_{max} of supply and T_{min} of supply.		
SETTINGS / DAMPERS		
The settings related to a special supply damper (anti-freeze damper) in VS10–15 systems with the cross-flow exchanger that has not been equipped with a bypass.	Dampers	
 Min. fresh air- the setpoint of the minimum fresh air quantity upon full control of anti-frost protection Lower limit: 0% Upper limit: 100% Default: 30% 	Min. fresh air 30.0%	
Anti-frost protection – setpoint of the lower limit of exhaust air temperature downwards the recovery. • Lower limit: -10 °C	Anti-frost protection 3°C	
 Upper limit: +15°C Default: +5°C 	Кр 10	
$ \begin{array}{l} K_p \ / \ T_i - PI \ adjuster \ setpoints \ for \ anti-frost \ protection. \\ \bullet \ K_p - \ enhancement \\ \bullet \ T_i - \ adjuster \ integral \ gain \\ \bullet \ Default: \ K_p = 5 \ / \ T_i = 10s \end{array} $	Ti 180	
SETTINGS / FANS		
Pressure switch delay- the delay of testing the pressure switch status after fan start-up • Lower limit: 0s • Upper limit: 3600s • Default: 30s	Fans	
Activation delay - the delay of system start • Lower limit: 0s • Upper limit: 3600s	Pressure switch delay 30s	
 Default: 5s Deactivation delay- the delay of system stoppage in the case of 	Activation delay 5s	
of the systems which are equipped with an electric heater or a DX cooler. The delay is executed if a heater or a cooler has been used. • Lower limit: 0s • Upper limit: 3600s • Default: 30s	Activation delay 30s	

 Supply fan delay - the time between the opening signal of the dampers and the start-up of the supply fan. Lower limit: 0s Upper limit: 3600s Default: 10s Exhaust fan delay - the time between the opening signal of the dampers and the start-up of the exhaust fan. Lower limit: 0s Upper limit: 3600s Default: 10s 	Supply fan delay 10s Exhaust fan delay 10s
SETTINGS / HEATER	
Pre-heating / Max. Outside T. - upper temperature limit for the pre-heating procedure. Upon this temperature value,	Heater
 the valve starts to open. Lower limit: 0 °C Upper limit: +30°C Default: +8°C 	Preliminary heating
 Preheating / Min. Outside t lower limit temperatures for the pre-heating procedure. Upon this temperature value, valve opening reaches 100%. Lower limit: -40 °C 	Min. Outside T. 8°C
 Upper limit: 0°C Default: -15°C <i>Important!</i> Between the points Max and Min Outside T., the valve position is calculated according to linear characteristics. E.g.: in the middle of the second second points of the second second	Min. Outside T. -15°C
middle of the scope, the valve shall be open in 50%. Pre-heating / Heating time – settings for pre-heating time. After this time the unit passes to normal operation, and the regulation of valve opening is executed	Heating time 30s
according to the PI adjuster for the heating sentence. Lower limit: 0s Upper limit: 3600s Default: 30s 	Decrease time 30s
Pre-heating / Decrease time – time for valve closing after the termination of the pre-heating procedure. During the controlled closure, the valve shall receive a signal from the PI adjuster, thanks to which reaching 0% by the valve can be	Water heater
avoided. The decrease time parameter serves for the minimisation of risk of anti-freeze alarm occurrence. • Lower limit: 0s • Upper limit: 3600s • Default: 30s	Temp. of pump activation
	Min. valve opening 0.0%

 Temp. of pump activation – outside temp. setpoint. which forces the circulation pump to operate in a continuous manner. Lower limit: -20 °C Upper limit: +15°C Default: +8°C 	
 Min. valve opening - the lower limit of valve opening. For the operating unit, the control signal of the valve shall be at least at this level. Lower limit: 0% Upper limit: 100% Default: 0% 	Heater
 Pump protection / Set protection – the setting of activation/ deactivation of protection against sticking of pump seals. Seal sticking may occur during long pump downtime. Inactive (default setpoint) 	Pump protection
 Active Pump protection / Downtime period – pump downtime period 	Set protection Inactive
between activations with active pump protection. • Lower limit: 1 day • Upper limit: 30 days • Default: 7 days	Downtime period 7 days
 Pump protection / Activation time – operating time setpoint pumps Lower limit: 1s Upper limit: 3600s Default: 30s 	Activation time 30s
Setpoint T _{bwtr} – the setting of required temperature of water returning from the heater, During air handling unit stoppage, the adjuster supervises the setpoint. If the air handling	Tbwtr setpoint
unit operates, the setpoint T _{bwtr} is treated as the lower limit of the return water temperature. If T _{bwtr} decreases, the adjuster forces the valve to open, regardless of the main heating control loop. • Lower limit: +20 °C	Kp Tbwtr 1.0
 Upper limit: +70°C Default: +50°C 	Ti Tbwtr 60s
<i>Important!</i> T _{bwtr} control has the higher priority over the main temperature control loop, which can lead to room overheating.	
Important! The feature of the return water temperature is locked, if the outside temperature is higher than the activation temperature of the pump. • $K_p T_{bwtr}$ – adjuster enhancement • $T_i T_{bwtr}$ – adjuster integration coefficient • Default: $K_p = 1 / T_i = 60s$	

SETTINGS / PRE-HEATER
SETTINGS / PRE-HEATER

Temp. setpoint - the setpoint for the pre-heater	
Important! Pre-heating adjuster compares the setpoint with the readout from B3 sensor. The task of the adjuster consists in the maintenance of B3 temperature which equals the setpoint.	Pre-heater
<i>Important!</i> Please check the application scheme for the correct sensor connection. • Lower limit: -24 °C	Temp. setpoint
 Upper limit: 0°C Default: -9°C 	Кр
 K_p – adjuster enhancement T_i – adjuster integration coefficient Default: K_p=1 / T_i=60s 	1.0
Minimum valve opening - lower limit of valve opening. During the operation of the air handling unit, the control signal of the valve	Ti 60s
 shall be at least at this level. Lower limit: 0% Upper limit: 100% Default: 20% 	Min. valve opening 20%
 Pump protection / Set protection – the setting of activation/ deactivation of protection against sticking of pump seals. Seal sticking may occur during long pump downtime. Inactive 	Pump protection
 Active (default setpoint) 	
 Pump protection / Downtime period – pump downtime period between activations with active pump protection. Lower limit: 1 day 	Set protection Active
 Upper limit: 30 days Default: 7 days 	Downtime period 7d
Pump protection / Activation time - operating time setpoint	
pumps • Lower limit: 1s • Upper limit: 3600s • Default: 30s	Activation time 30s
SETTINGS/ COOLING PUMP PROTECTION	
Cooling pump protection- an optional function for the protection	
of the cooling medium pump against seal sticking. The details have been provided in the chapter SETTINGS / HEATER.	
SETTINGS / DX COOLER	
Min. operating time - the setpoint of the minimum operating time of the air handling unit with a freon cooler	DX cooler
 Lower limit: 0s Upper limit: 3600s Default: 60s 	Min. operating time 60s

 Min. downtime - the setpoint of the minimum downtime for the air handling unit with a freon cooler Lower limit: 0s Upper limit: 3600s Default: 60s Min. operating temp the setpoint of the outside temperature locking cooler operation. Lower limit: 0 °C Upper limit: +20°C Default: +12°C 	Min. downtime 60s Min. operating temp. 8°C
SETTINGS / RECOVERY	
Adjustment division - the parameter defining which part of the signal 0100% from the main temp. adjuster shall be used for controlling heat recovery.	Heat recovery
 Lower limit: 0% Upper limit: 100% Default: 30% 	Adjustment division 30%
 Anti-frost protection – setpoint of the lower limit of exhaust air temperature downwards the recovery. Lower limit: -10 °C Upper limit: +15°C Default: +5°C 	Anti-frost protection 5°C
 Anti-frost protection Kp / Anti-frost protection Ti – PI adjuster setpoints for the anti-frost protection. Kp – enhancement Ti – integral operating time Default Ka 5 / Ti = 100 	Kp Anti-frost protection Ti Anti-frost
Default: Kp=5 / Ti=10s	protection
SETTINGS / MIXING CHAMBER	
Adjustment division- the parameter defining which part of the signal 0100% from the main temp. adjuster shall be used for the control of the mixing chamber. • Lower limit: 0%	Mixing box
 Upper limit: 100% Default: 30% Min. fresh air- the setpoint of the minimum fresh air quantity 	Adjustment division 30%
 Lower limit: 0% Upper limit: 100% Default: 30% 	Min. fresh air 30%

Г

unit shall perform heating upon full recirculation.
Inactive (default setpoint)
Active
Fast heating / Temp. setpoint. – temp. setpoint. for the fast heating function
Lower limit: 10 °C
Upper limit: 30 °C
Default: 18°C
Fast heating / Hysteresis – the setpoint of actual temperature deviation from the preset value that shall activate the fast heating function.

Fast heating / Fast heating - the setpoint of activation/

deactivation of fast heating functionality When this function is active and certain conditions have been complied with, the air handling

- Lower limit: +2 °C
- Upper limit: +10°C
- Default: +4°C

ADVANCED INSTRUCTIONS

6. SERVICE MENU

The service menu contains all important setpoints that are required for the correct configuration and safe activation of the unit. Moreover, it contains the functionalities facilitating the maintenance and problem solving by the qualified service personnel.

SERVICE MENU / SERVICE MODE

Service mode - the setpoint enabling activation/ deactivation of the service mode

- Deact. - service mode deactivated, the controller ready for normal operation

• Act. – service mode activated, the controller ready for configuration and locked- no control functions can be performed

• The default status after the first connection of power supply shall be Act.- the service mode is the factory status, since the controller needs to be configured before the normal operation.

Important! The controller shall not switch to normal operation if the service mode is activated. After the termination of configuration, change service mode to Deact.!

SERVICE MENU / APPLICATION SELECTION

Application selection- the sub-menu for entering application code that defines the actual type of the air handling unit.

• Application type- the letter setpoint of the application code, listed under technical data of air handling units.

- AD
- AP • AR
- AR • AS
- A3
- NS
- Application code numerical designation of the application code
- 0..257

Inactive

Fast heating

Temp. setpoint 18°C

> Hysteresis 4°C

• Code confirmation – feedback which states whether the introduced code complies with the list of allowed applications.

- Error- check the entered application type and code.
- OK setpoint correct

SERVICE MENU/ CONFIGURATION

S6 switch mode – the setpoint for the universal digital input for the auxiliary S6 start/stop switch (Aux).

• **OR** – the status of S6 switch is logically summed up with the start / stop order set in the HMI *Important!* OR is the default configuration

• **AND** – the status of S6 switch is logically multiplied with the start / stop order set in the HMI The type of DI1 input- the configuration of the universal digital D1 input, three different modes can be selected:

• S1F (Fire) – the fire alarm signal, stopping and locking of the air handling units (until the alarm cause has been eliminated), NC dry contact

• xSxH (Filters) – warning of the excessive pressure drop on the filter, default setting for DI1, displays the alarm without affecting the air handling unit operation, NO dry contact

• S6 (Aux) - external start/stop signal, NO dry contact

Important! The settings of DI1 input mode are available only for N... type application, in the case of which DI1 input is configurable. Since input functions are different for A... and N... applications, attention should be paid to application diagrams and the connections should be made according to the diagrams.

Master sensor / Master sensor – the selection of the main sensor for temperature regulation.

- Supply T. supply air temperature sensor
- HMI room temperature sensor integrated with HMI OPTIMA

Master sensor/ **Max. HMI reaction time**- the waiting time for communication If the value is exceeded, the controller shall report the measurement error of the master sensor.

- Lower limit: 0s
- Upper limit: 100s
- Default: 15s

DX protection mode- the setpoint for the digital input of the freon unit alarm

- NC normally closed (default)
- NO normally open

Fan inverter type – the selection of the type of applied frequency converter of supply and exhaust fans • iC5, iG5

• EC Comp. mini (EC Compacto Mini)

Recovery inverter type - the selection of the type of applied frequency converter of rotating recovery

- iC5, iG5
- EC Comp. mini (EC Compacto Mini)

EC Modbus settings – parametrization menu of EC Compacto Mini motor via the Modbus link

IMPORTANT! During EC Compacto Mini motor parametrization it is necessary to disconnect the OPTIMA controller supply and exclusively the supply of the motor which we want to parametrize, e.g. exclusively the supply, the exhaust or the rotating recovery.

EC Modbus settings/ **Current address** - the default Modbus address of EC Compacto Mini motor (factory set to 1)

EC Modbus settings/ **Additional address** - the Modbus address of EC Compacto Mini motor which shall be set in the motor after "loading the setpoints"

The setpoints of motor addresses required for the correct operation with the OPTIMA controller:

- 2 supply
- 3 exhaust
- 4 rotating recovery

EC Modbus settings / **Status** - the information on the communication status between the Modbus of EC Compacto Mini motor and the controller

EC Modbus settings / **Load setpoints** – the loading of communication setpoints of EC Compacto Mini motor, before the initiation of setpoints loading make sure that:

• the correct connections of the supply and control (Modbus) have been performed of the OPTIMA controller and the selected EC Compacto Mini motor for which we want to load the setpoints

• the correct setpoints of the current and the target address have been performed

 the menu EC Modbus settings/ Status indicates the correct communication between the OPTIMA controller and the EC motor

Tset 30% / 30s - test start-up of the EC Compacto Mini motor with 30% efficiency during 30s

RPM - the Modbus readout of EC Compacto Mini motor speed

Supply inverter / Communication - the setpoint of activation/ deactivation of communication with the supply fan frequency converter

- Inactive (default)
- Active

Supply fan / Modbus address - the setpoint of the auxiliary address for frequency converter of the supply fan

Supply inverter / Min. frequency - the lower frequency limit, corresponding to 0% of the fan setpoint

- Lower limit: 10Hz
- Upper limit: 50Hz
- Default: 20Hz

Supply inverter / **Max. frequency** - the upper frequency limit, corresponding to 100% of the supply fan setpoint of the supply fan

- Lower limit: 10Hz
- Upper limit: 100 Hz
- Default: 60Hz

Supply inverter / Acceleration time - the setpoint for the acceleration time of the supply fan

- Lower limit: 30s
- Upper limit: 120s
- Default: 60s

Supply inverter / Deceleration time - the setpoint for the deceleration time of the supply fan

- Lower limit: 20s
- Upper limit: 100s
- Default: 60s

Exhaust inverter / **Max. frequency** - the upper frequency limit, corresponding to 100% of the setpoint of the exhaust fan

- Lower limit: 10Hz
- Upper limit: 100 Hz
- Default: 60Hz

Exhaust inverter / Acceleration time - the setpoint for the acceleration time of the exhaust fan

Lower limit: 30s

- Upper limit: 120s
- Default: 60s

Exhaust inverter / Deceleration time - the setpoint for the deceleration time of the exhaust fan

- Lower limit: 20s
- Upper limit: 100s
- Default: 60s

Rotating recovery inverter $/ \dots$ - the same settings for the frequency converter of the rotating exchanger motor

Communication waiting time- the setpoint of the maximum waiting time for subordinaate device response. If this time is exceeded, the controller shall detect communication error. It is recommended not to modify this parameter.

Factory setpoint: 0.15s

Communication interruption time - the setpoint of idle time on the communication line between sending subsequent packages. It is recommended not to modify this parameter. Factory setpoint: 0.5s

SERVICE MENU / INPUT READOUTS

Digital inputs- the readout of the real status of digital inputs

- D1 Open / Closed
- D2 Open / Closed
- D3 Open / Closed
- D4 Open / Closed

Sensor inputs- the readout of real values of Pt1000 sensors

- P1
- P2
- P3

SERVICE MENU / OUTPUT READOUTS

Relay outputs- the readout of actual statuses of digital outputs

- REL1 Deact. / Act.
- REL2 Deact. / Act.
- REL3 Deact. / Act.

Analogue outputs – the readout of actual values of analogue outputs

- A1 0..10V
- A2 0..10V

SERVICE MENU / INPUT EMULATION

Digital inputs - the overwriting of digital input statuses

- D1 No / Set as open / Set as closed
- D2 No / Set as open / Set as closed
- D3 No / Set as open / Set as closed
- D4 No / Set as open / Set as closed

Sensor inputs - the overwriting of actual values read out by Pt1000 temperature sensors

- Emulation P1 Inactive / Active choose Active in order to overwrite
- Temperature P1 introduce value
- Emulation P2 Inactive / Active choose Active in order to overwrite
- Temperature P2 introduce value
- Emulation P2 Inactive / Active choose Active in order to overwrite
- Temperature P3 introduce value

SERVICE MENU / FORCING OUTPUTS

Relay outputs - the overwriting of actual statuses of digital outputs

- REL1 No / Force deact. / Force act.
- REL2 No / Force deact. / Force act.
- REL3 No / Force deact. / Force act.

Analogue outputs - the overwriting of actual values sent to digital outputs

- Forcing A1 Inactive / Active choose Active in order to overwrite
- Voltage A1 0..10V
- Forcing A2 Inactive / Active choose Active in order to overwrite
- Voltage A2 0..10V

SERVICE MENU / RESTORING TO FACTORY SETTINGS

In order to restore factory settings of the controller, enter the SERVICE MENU / RESTORATION OF FACTORY SETTINGS and press OK, and later reconfirm.

Important! The restoration of all factory settings leads to the permanent deletion of all settings introduced beforehand.

In case of problems with the restoration of factory settings by the HMI (e.g. the HMI does not communicate with the controller) perform the following procedure:

disconnect the power supply

• set all addressing switches as ON (remember the original setting in order to enter it after the performance of the procedure)

- connect the power supply (the alarm diode should be lit and emit continuous light)
- once again disconnect the power supply
- set the addressing switches in the previous combinations and connect the power supply
- (done)



SERVICE MENU / LPS ALGORITHM

LPS algorithm indicates the speed of application execution in "loops per second"

7. CONFIGURATION OF FREQUENCY CONVERTERS

Since the Modbus communication is used in the controlling unit for the control of frequency converters, the correct operation of the air handing unit requires the correct configuration of these devices before the activation of the air handling unit.

Important! Incorrect configuration of frequency converters can lead to dangerous failure of the air handling unit!

Maximally three inverters can be installed behind the OPTIMA controlling unit:

• the frequency converter of a single supply fan

• the frequency converter of a single exhaust fan

• the frequency converter rotating exchanger (see the documentation: drive assembly for rotating exchangers)

Important! Remember of the correct addressing of frequency converters, which is decisive for the correct operation of the air handling unit.

THE CONFIGURATION OF iC5, iG5 FREQUENCY CONVERTERS

Important! Factory settings of LS frequency converters can be restored by setting value 1 for H93 parameter and later by disconnecting and reconnecting the power supply.

Parameter setpoint	Code	Value	Comments
Manner of control	DRV	3	Modbus
Manner of referencing frequency	Frq	iC5:8 / iG5:7	Modbus
Manner of stopping	F4	0	slowdown time
Maximum output frequency	F21	100.0	Hz
Rated motor frequency	F22	50.0	Hz
U/f specifications	F30	1	square specifications
Motor overload protection	F50	1	active
Number of motor poles	H31	*	see the rating plate
Rated motor slip	H32	**	calculated
Rated motor current	H33	*	see the rating plate
Idle run current	H34	*	1/3 rated current
Modbus address	160	*	2 – supply fan 3 – exhaust fan 4 – rotating recovery
Reaction to communication interruption	162	2	stoppage time
Communication waiting time	163	10.0	s

The formula for the calculation of the rated slip: H32 = $(1 - H31 * rated_rpm / 6000) * 50 Hz$

THE CONFIGURATION OF EC COMPACTO MINI MOTORS

Important! EC Compacto Mini motors do not have an incorporated display. The configuration of EC Compacto Mini motors takes place automatically via Modbus communication during the EC motor loading, see SERVICE MENU / CONFIGURATION / EC MODBUS SETTINGS.

8. ALARM OPERATION

The alarm status is indicated by the flashing screen on HMI OPTIMA device, by the switch of the relay output and by the LED diode on the main PCB controller inside the control box.

In the HMI the access to the alarms is available through the Alarms Menu. The menu can be accessed after long pressing of the [C] button (for approx. 3 s).

Important! Under factory settings mode, the HMI automatically switches to the Alarms Menu when the alarm is triggered. Real behaviour depends on HMI settings.

Each alarm is displayed in the following manner:

A9_HW_ThAir 09:05.16 22-10

when A9_HW_ThAir means the alarm name, the bottom line indicates the date and the time of alarm activation. Apart from the displayed text, the alarm diode starts to flash when a new alarm appears.

All alarms can be divided into two groups:

• Self-resetting alarms – the air handling unit is activated automatically when the alarm signal disappears,

marked with codes A1, A2 ...

• Locking alarms– air handling unit restart requires a manual confirmation, marked with codes A50, A51...

In order to confirm the alarm it is necessary to hold the [OK] button. Earlier the alarm cause should be eliminated. Otherwise the symbol [*] shall be displayed next to the alarm name, informing that the cause of alarm has not been eliminated. In such case the diode will stop to flash and it will emit a red light.

Important! Each locking alarm requires a separate confirmation. Holding the [OK] button only confirms the alarm displayed on the HMI.

THE LIST OF SELF-RESETTING ALARMS										
Alarm name	Description	Input	Controller reaction							
A1_Filter	indicates filter contamination	D3	no reaction							
A2_FCsCom	the communication error of supply fan converter	Modbus	immediate stop							
A3_FCeCom	the communication error of exhaust fan converter	Modbus	immediate stop							
A4_Tmain	the outage of the master temperature sensor	—	air handling unit deactivation							
A5_Tsup	the outage of the supply temperature sensor	P1	air handling unit deactivation							
A6_Tout	the outage of the outside temperature sensor	P2	air handling unit deactivation							
A7_Trec	the outage of the exhaust temperature sensor downwards the recovery	P3	air handling unit deactivation							
A8_HE_Th	electric heater overheating alarm	D2	air handling unit deactivation							
A9_HW_ThAir	water heater anti-freeze alarm	D2	air handling unit deactivation, pump activation, valve 100%							
A10_DX	freon cooler alarm	D2	cooler stoppage							
A11_FCrCom	the communication error of rotating exchanger relay	Modbus	air handling unit stoppage							
A12_InEmul	input emulation	—	air handling unit deactivation							
A13_OutForce	output forcing	-	air handling unit deactivation							
A14_Troom	lack of HMI room sensor	Modbus	air handling unit deactivation							
A15_preHW_ ThAir	anti-freeze alarm of the water pre-heater	D3	air handling unit deactivation							
A16_Tbwtr	the outage of the back water temp. sensor	P3	air handling unit deactivation							

	air handling unit deactivation

THE LIST OF BLOCKING ALARMS										
Alarm name	Description	Input	Controller reaction							
A50_MotSup	motor / supply frequency converter alarm	Modbus	immediate stop							
A51_MotExh	motor / exhaust frequency converter alarm	Modbus	immediate stop							
A52_3xTmain	the error of the master temperature sensor which is repeated 3x during an hour	_	air handling unit deactivation							
A53_3xTsup	the error of the supply temperature sensor which is repeated 3x during an hour	P1	air handling unit deactivation							
A54_3xTout	the error of the outside temperature sensor which is repeated 3x during an hour	P2	air handling unit deactivation							
A55_3xTrec	the error of the exhaust temperature sensor downwards the recovery which us repeated 3x during an hour	P3	air handling unit deactivation							
A56_3xHE_Th	electric heater overheating alarm which is repeated 3x during an hour	D2	air handling unit deactivation							
A57_3xHW_ ThAir	water heater anti-freeze alarm which is repeated 3x during an hour	D2	air handling unit deactivation, pump activation, valve 100%							
A58_3xDX	freon cooler alarm which is repeated 3x during an hour	D2	cooler stoppage							
A59_MotRRG	the alarm of the protection of the motor/ rotating exchanger frequency converter	Modbus	air handling unit deactivation							
A60_Fire	the activation of fire protection via the binary input	D1	immediate stop							
A61_3xTroom	the error of the room temperature sensor which is repeated 3x during an hour	_	air handling unit deactivation							
A62_3xTbwtr	the error of the back water temperature sensor which is repeated 3x during an hour	P3	air handling unit deactivation							

9. TECHNICAL DATA

Parameter	VS10–75 CG OPTIMA	VS40–150 CG OPTIMA SUP	VS40–150 CG OPTIMA SUP–EXH					
Weight	6.5	7.0	7.5					
Dimensions W x H x D	240x300x130	240x400x130	240x400x130					
Electric supply system		TN						
Rated supply voltage	~230V	3~400V	3~400V					
Rated current In	31A	28A	49A					
Rated insulation voltage Ui		400 V						
Rated impulse withstand voltage Uimp		2.5 kV						
Rated short-time current I _{cw} for specific circuits – the effective value of the periodic component withstood for 1 second, i.e. the expected short- circuit current at rated connection voltage	6kA							
Peak rated withheld current I_{pk} at $\cos \varphi = 0.5$	10.2kA							
Rated short-circuit current		6kA						
Rated simultaneity factor		0.9						
Nominal frequency		50Hz±1Hz						
Protection rating		IP20						
Approved working temperature	0+40°C							
Supply voltage of control circuits	24 VAC							
EMC environment		1						

PARAMETE	RS OF THE PR	OTECTION DE	VICES					
F1			6	3.3A / 250V 5x20 glass fuse				
F2			6.3A / 250V 5x20 glass fuse					
F3			10A / 250V 5x20 ceramic fuse					
F4			10	0A / 250V 5x20 ceramic fuse				
INPUTS/ OL	JTPUTS EQUIP	MENT CHARAG	CTERISTICS					
Digital inputs Nominal input s High status dis		e of	24 VAC / 24 D 1527VAC / 16					
Temperature r Sensor type Min. resistance Refreshment til Scope Accuracy Resolution		outs P1P3	Pt1000 0Ω 60 ms -76+105°C ±0.5°C 8bits / °C					
Analogue outj Nominal voltag Max. load Min. resistance Resolution	e		010V 20 mA 500Ω 7 bits / V					
Relay outputs Max. switching Min. switching Rated current i The minimum of Rated long-terr	voltage voltage n AC1 / DC1 class current		250 VAC 5VDC 8A 10mA 8A					
10. CABLING	à							
	with the Electrical I ong-term current I n perforated trays) nsulation for 3 load	Diagram. Wire cros oad capacity of mu) located far from t ded cores. Due to iting and short-circ	ss-sections hav Ilti-core wires ro he wall with at l the selectivene	drive shall be connected in compliance e been selected in compliance with buted in the air (on supports, ladders, east 0.3 of wire diameter in PVC ss of protections, the length and the necessary to verify cross-sections of				
Wire type	Drawing	Descrip	otion	Parameters				
[1]		Control wires with shielded with copp PVC insulation		Nominal voltage: 300/500 V Ambient temperature: –30 do +80°C				
[2]		Multi-core wires w cores in PVC ins		Nominal voltage: 450/750V Ambient temperature: -40 do +70°C				
[3]	UTP	Multi-core wires w cores in PVC ins		Nominal voltage: 150 V Outside temperature; -20 +60°C				

Name of element/ connection point	Symbol	Wire type	Cross-section [mm ²]
Controlling unit supply	CG	[2]	Table A
controller	N1	_	_
fire alarm relay	S1F	[2]	2x0.75
multi-function switch	S6	[2]	2x0.75
supply air temperature sensor	B1	[1]	2x0.75
outside air temperature sensor	B3	[1]	2x0.75
exhaust air temperature sensor downwards the recovery system	B4	[1]	2x0.75
alarm relay of the electric heater	ter.22:23 VTS-E-0005	[2]	2x0.75
anti-freeze thermostat of the water heater- air side	S2F	[2]	2x0.75
analogue valve of the heater and the water cooler	Y1	[1]	3x0.75
the power control input of the electric heater	ter.15:21 VTS-E-0005	[1]	3x0.75
the contactor of the water heater circulation pump	M1	[2]	3x1.5
return water temperature sensor of the heater	B7	[1]	2x0.75
anti-freeze thermostat of glycol pre-heater	S6F	[2]	2x0.75
analogue valve of glycol pre-heater	Y6	[1]	3x0.75
circulation pump of glycol pre-heater	M3	[2]	3x1.5
alarm relay of the cooling device	S5F	[2]	2x0.75
activation input of the cooling system	E1	[2]	2x0.75
activation input of the cooling unit- grade I	E2.1	[2]	2x0.75
analogue signal controlling the cooling device	Y2	[1]	3x0.75
frequency converter of the rotating exchanger	U1	[1] [2] [3]	3x1.5 / 4x1.5
alarm signal of the rotating heat exchanger			
the output of activation of rotation of the heat exchanger	via Modbus	[3]	UTP 2x2
input of reference speed signal of the rotating heat exchanger			
recirculation damper actuator	Y3	[1]	3x0.75
by-pass relay of the cross-flow exchanger	Y4	[1]	3x0.75
analogue valve of the heater and the water cooler	Y5	[1]	3x0.75
Air handling unit alarms	E4	[2]	2x0.75
HMI OPTIMA	N3	[3]	UTP 2x2
Supply elements			
pressure switch of the pre-filter status control, supply	1S1H	[2]	2x0.75
pressure switch of the secondary filter status control, supply	1S2H	[2]	2x0.75
pressure switch of the fan compression control of the electric heater control module	1S3H	[2]	2x0.75
frequency converter of the supply fan	1U1	[1] [2] [3]	Table A UTP 2x2
damper actuator - supply	1Y1	[2]	3x0.75
Exhaust elements			
pressure switch of the control of pre-filter status, exhaust	2S1H	[2]	2x0.75
exhaust fan frequency converter	2U1	[1] [2] [3]	Table A UTP 2x2
damper actuator- exhaust	2Y1	[2]	3x0.75

Table A

Rated motor power	Rated motor current	Frequency converter fuse	Wire supplying the frequency converter	Wire supplying the motor		oplying the rol box	Rated control box current			
[kW]	[A]	-	[mm2]	[mm2]	[m	nm2]	[A]			
3~230V	/ / 50Hz	~230V / 50Hz	-	-	Air supply	Supply- Exhaust	Air supply	Supply - Exhau st		
0.55	2.5	gG10	3x1.5	4x1	3x1.5		14			
0.75	3.0	gG10	3x1.5	4x1.5	3x2.5		14	Table B		
1.1	4,5	gG10	3x1.5	4x1.5	3x2.5	3xTable C	17			
1.5	6.0	gG20	3x2.5	4x1.5	3x4		17			
2.2	8.0	gG20	3x2.5	4x1.5	3x4		20			
3~400V	/ / 50Hz	3~400V / 50Hz								
3.0	6.0	gG16	4x2.5	4x2.5	5x4		8 / 7.5 / 13			
4.0	8.0	gG16	4x2.5	4x2.5	5x4		10 / 9.5 / 15			
5.5	11.0	gG20	4x2.5	4x2.5	5x4	3xTable C	13 / 12.5 / 18	Table B		
7.5	7.5 15.0 gG		4x2.5	4x2.5	5x6		18 / 16.5 / 22	_		
11.0	21.0	gG25	4x4	4x4	5x6		23 / 22.5 / 28			

Table B

Р	0.	.55 k'	W	0.	75 k'	W	1	.1 kV	V	1	.5 kV	V	2	.2 kV	V		3 kW	T		4 kW	7	5	.5 kV	N	7	'.5 kV	V		l 1kW	7
kW	L1	L2	L3	L1	L2	L3	L1	L2	L3	L1	L2	L3	L1	L2	L3	L1	L2	L3	L1	L2	L3	L1	L2	L3	L1	L2	L3	L1	L2	L3
0.55	19																													
0.75	19			19																										
1.1				22			25																							
1.5				22			25			25																				
2.2				25			28			28			31																	
3				12.5	10	13	14	10	13	15.5	10	13	17.5	10	13	14	13.5	19												
4				14.5	12	15	16	12	15	18.5	12	15	19.5	12	15	16	15.5	21	18	17.5	23									
5.5				17.5	15	18	18	15	18	20.2	15	18	22.5	15	18	19	18.5	24	21	20.5	26	24	23.5	29						
7.5				21.5	19	22	23	19	22	24.5	19	22	26.5	19	22	23	22.5	28	25	24.5	30	28	27.5	33	32	31.5	37			
11				27.5	25	28	29	25	28	30.5	25	28	32.5	25	28	29	28.5	34	31	30.5	36	34	33.5	39	38	37.5	43	44	43.5	49

Table C

P [kW]	0.55	0.75	1.1	1.5	2.2	3	4	5.5	7.5	11
0.55	4									
0.75	4	4								
1.1		4	6							
1.5		6	6	6						
2.2		6	10	10	10					
3		6	6	6	6	6				
4		6	6	6	6	6	6			
5.5		6	6	6	10	10	10	10		
7.5		10	10	10	10	10	10	10	10	
11		10	10	10	10	10	10	16	16	16

